

Garant
for indexable inserts DD.. DDJNL 93°, left-hand, Shank / insert size: 25/15mm


Order data

Order number	250631 25/15
GTIN	4067263122326
Item class	21U

Description

Version:

Highly efficient cooling directly on the cutting edge and additional flank face cooling.

Note:

Coolant transfer via slot on the underside of the shank in conjunction with GARANT Master Eco holders No. 319006 – 319136 or No. 317900 for shank length < 125 mm. Optional connection possibility via hose connection (G 1/8 inch) No. 269207 and 269208.

Technical description

suitable indexable insert	DN.. 1506..
Head length L ₁	40 mm
Series	Master Eco
Shim screw	259027 8
ISO code toolholder	DDJNR/L 2525X15
Insert size	15 mm
Shank size	25 mm
Shim	259031 50
Clamp, screw, spring	259036 24
Functional width L ₄	32 mm

Overall length L	110 mm
Standard	Works standard
Application type	left-hand
Through-coolant	yes
Setting angle κ	93 degrees
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar